

PRELIMINARY

Datasheet 06/2024



7S1P HY-Di[®] Smart Batteries HY-Di-7S1P-S1

- 7S Li-Ion Battery pack
- 25.2 V nominal voltage
- 84,42 Wh capacity and 3.35 A discharge
- Fuel gauge with 4 LEDs
- SM-Bus interface
- Planned: UN38.3 + IEC62133 + IEC60601-1-2

HY-LINE

hy-line-group.com

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7S1P HY-Di® Smart Battery – HY-Di-7S1P-S1

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Specifications

| Item | Descriptions | Specifications | | Remark |
|------|--------------------------------------|--|---|--|
| 1 | Model Number | HY-Di-7S1P-S1 | | |
| 2 | Cell | INR18650M35A | | Molicel |
| 3 | Configuration | 7S1P | | |
| 4 | Nominal Voltage | 25.2V | | 3.6V*7S |
| 5 | Nominal Capacity | 3.35Ah | | 3.45Ah*1P = 3.45Ah |
| 6 | Watt-Hour (UN38.3) | 84.42Wh | | 12.06Wh*7pcs |
| 7 | Internal Resistance | 300mΩ | | |
| 8 | Recommended operation Temperature | Standard Charge Standard Discharge | 0°C +60°C -40°C +60° C | |
| 9 | Storage condition | < one month < three months < one year | -20°C +50°C -20°C +40°C -20°C +20°C | Percentage of recoverable capacity 80% |
| 10 | Charging Voltage (Maximum) | 29.05V | | |
| 11 | Charge Current | 1.6A | | |
| 12 | Discharge Current avg. | 3.35A | | |
| 13 | Discharge Current peak | 5.0A | | For 15min. |
| 14 | BMS Chip | TI BQ7693000DBT | | |
| 15 | BMS Design | (1) Over voltage protection (2) Under voltage protection (3) Over current protection (4) Short circuit protection (5) Over temperature protection (6) Under temperature protection (7) Cell balance (8) SM-Bus (9) Fuel gauge with 4 LEDs and 1 button | | |



Specifications

| Item | Descriptions | Specifications | Remark |
|------|------------------------------------|--|--------|
| 16 | Connection type and pin definition | AMP 787614-1 5-pin: 1: P+ 2: SM bus CL 3: SM bus DA 4: NC/PRESET 5: P- | |
| 17 | Parameter file | upon request | |
| 18 | Enclosure | PC+ABS, Sabic C6600, black, UL94-V0 | |
| 19 | Weight (g) | ~407 ± 20g | |
| 20 | Dimension(mm) | L153 * W80 * H22.5 (mm) | |
| 21 | IP standard | IP20 | |
| 22 | Certifications planned | UN 38.3 7 th edition IEC 62133-2:2017/AMD1 :2021 BS EN 62133-2 :2017/A1 :2021 UK Safety UK Safety IEC 60601-1-2:2014 BS EN 60601-1-2:2015 CE, UKCA UK EMC Confirmation of Confo | |
| 23 | Specifications SM-Bus | SM-Bus: SBS1.1 | |
| 24 | Specifications CAN-Bus | Not available | |



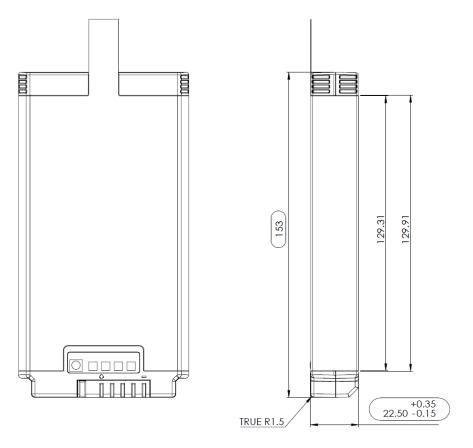
BMS specifications

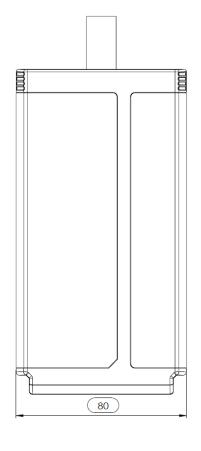
| Item | Descriptions | | Specification | Remark |
|------|-----------------------------------|--|--|---|
| 1 | PCM | | 7S | |
| 2 | Dimension | Dimension | | |
| 3 | Material | | FR-4 | |
| 4 | Over voltage protection | 1 st Over voltage threshold 1 st Over voltage release 1 st Over voltage delay time 2 nd Over voltage threshold 2 nd Over voltage release 2 nd Over voltage delay time | 4.25V 4.00V 2sec 4.45V ± 0.1V 4.50V 8sec | Each cell Each cell Each cell Permanent Fail. |
| 5 | Under voltage protection | Under voltage threshold Under voltage release Under voltage delay time | 2.75V ± 0.025V 3.3V ± 0.025V 2sec | Each cell Each cell |
| 6 | Over charge current protection | 1 st Over charge current threshold 1 st Over charge current release 1 st Over charge current delay time 2 nd Over charge current threshold 2 nd Over charge current release 2 nd Over charge current delay time | 4.0A ± 1.0A 10sec 10sec Tbd Tbd Tbd | OCC1 OCC OCC1 OCC2 OCC OCC2 |
| 7 | Over discharge current protection | 1 st Over discharge current threshold 1 st Over discharge current release 1 st Over discharge current delay time 2 nd Over discharge current threshold 2 nd Over discharge current release 2 nd Over discharge current delay time | 7.0A ± 1.0A 10sec 10sec 11.0A ± 1.0A 5sec 0.64sec | OCD1 OCD OCD1 OCD2 OCD OCD2 |
| 8 | Short circuit protection | Short circuit Threshold Short circuit Delay Time Short circuit Release | 66.5A ± 2.0A 70µs 60sec | |
| 9 | Over temperature protection | Over charge temp. threshold Over charge temp. release Over discharge temp. threshold Over discharge temp. release Over Temperature Delay Time | 46°C ± 2°C 41°C ± 2°C 60°C ± 2°C 50°C ± 2°C 2s | OTC OTC OTD OTD |
| 10 | Under temperature protection | Under charge temp. threshold Under charge temp. release Under discharge temp. threshold Under discharge temp. release Under Temperature Delay Time | -20°C ± 2°C -10°C ± 2°C -20°C ±2°C -10°C ±2°C 2s | UTC UTC UTD UTD |

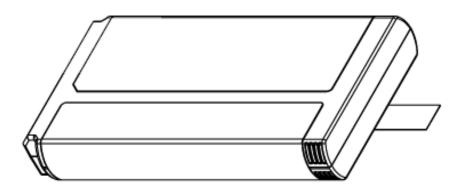


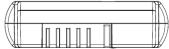
Drawing 7S1P

Outlines in mm: 153 x 80 x 22.5







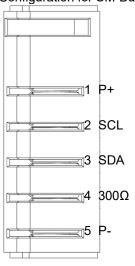




Connector

Type: AMP 787614-1 5-pin connector

Configuration for SM-Bus



| Pin | SM-Bus |
|-----|--------------|
| 1 | Battery + |
| 2 | SM-Bus clock |
| 3 | SM-Bus data |
| 4 | 300 Ω to P- |
| 5 | Battery - |

Serial number code

Example: HY-Di-7S1P-S1-1-2424-00001

| Part Number | Hardware Rev. | Production Date wwyy | Serial Number |
|----------------|------------------|----------------------|------------------|
| HY-Di-7S1P-S1 | -1 | -2424 | -00001 |
| | | | |



LED Definition

Charging status of LED (During charging)

| No. | SOC | Description | LED Indicator | | |
|-----|------------------|--|---------------|--|--|
| 1 | 0 ~ 12% of SOC | st LED is flashing fast | | | |
| 2 | 13 ~ 24% of SOC | 1 st LED is flashing slow | . | | |
| 3 | 25 ~ 37% of SOC | 1 st LED is "On" / 2 nd LED is flashing fast | * | | |
| 4 | 38 ~ 49% of SOC | 1 st LEDs is "On" / 2 nd LED is flashing slow | | | |
| 5 | 50 ~ 62% of SOC | 1 st ~ 2 nd LEDs are "On" / 3 rd LED is flashing fast | | | |
| 6 | 63 ~ 74% of SOC | 1 st ∼ 2 nd LEDs are "On" / 3 rd LED is flashing slow | | | |
| 7 | 75 ~ 87% of SOC | 1 st ~ 3 rd LEDs are "On" / 4 th LED is flashing fast | | | |
| 8 | 88 ~ 100% of SOC | 1 st ~ 3 rd LEDs are "On" / 4 th LED is flashing slow | | | |
| 9 | Fully Charged | 1 st /3 rd LED are "On" / 2 nd /4 th LED are flashing fast | | | |

Discharge status of LED (After pushing the button)

| No. | SOC | Description LED Indicator | | | |
|-----|------------------|--|----------|--|--|
| 1 | 0 ~ 12% of SOC | 1 st LED is flashing slow | | | |
| 2 | 13 ~ 24% of SOC | 1st LED is "On" | | | |
| 3 | 25 ~ 37% of SOC | 1 st LED is "On" / 2 nd LED is flashing slow | . | | |
| 4 | 38 ~ 49% of SOC | 1 st /2 nd LED are "On" | | | |
| 5 | 50 ~ 62% of SOC | 1 st /2 nd LED are "On" / 3 rd LED is flashing slow | | | |
| 6 | 63 ~ 74% of SOC | 1 st ~ 3 rd LEDs are "On" | | | |
| 7 | 75 ~ 87% of SOC | 1 st ~ 3 rd LEDs are "On" / 4 th LED is flashing slow | | | |
| 8 | 88 ~ 100% of SOC | 1 st ~ 4 th LEDs are "On" | | | |



Photos

(*illustration similar)





Accessoires

| Item | Part number | Remark |
|--|------------------------|--|
| Cable SM-Bus | HK-HBI-SM01 | Connection cable for Smart Battery to Battery Interface with AMP Con for SM-Bus |
| Cable HBI to terminal block 5pin | HK-HBI-Multi01 | Connection cable HBI to terminal block (5pin), CAN- and SM-Bus |
| Cadex C7 adapter | 07-111-7080-00 | CADEX Adapter for HY-LINE Smart Batteries to CADEX C7x00 battery analyser |
| Counterpart connector for battery connector AMP 787614-1 | 5787419-1 5787446-1 | AMP DC Jack Connectors, Board-to-Board, 5 Positions, Pitch 5mm, with flange AMP DC Jack Connectors, Board-to-Board, 5 Positions, Pitch 5mm |
| Charger 7S | 3240295000 | Li-lon battery charger 29.4V In: 95-264VAC, 2pin IEC320 Charge curent 3.5A, 7 cells Model 3240 LI |



Safety Instructions

- Never disassemble or modify the battery pack.
- Do not pierce the battery pack with a nail, strike it with a hammer, step on it or otherwise subject it to strong impact.
- Do not immerse the battery in water or sea water or get it wet.
- Do not use or leave battery nearby fire, stove, or heated place (more than 80°C)
- Do not store the battery in high humidity or in the place with which may expose the battery to rain or water.
- The product will shut down and no output if the product is interfered by EMC. After removing and installing, the product will be workable normally.
- Careful consideration of this information is essential when stacking or collocating equipment and when routing cables and accessories.
- Please do not use any other cables or accessories not approved by the manufacturer in this manual to avoid negative influence on electromagnetic compatibility.
- This equipment is not intended for use in residential environments and may not provide adequate protection to radio reception in such environments.
- The produce is a steady DC output power source, it does not produce noise to interference the ME equipment. The product involves components for Antistatic (ESD) to prevent ESD destruction. And apply multiple layers (4 layers) for PCB to enhance the strength to resist external radiation. The product has a strong surge absorption capacity to prevent EFT. The product also has been passed IEC62133 2nd certification and relevant tests.
- Electric devices may interact due to electro-magnetic radiation. We recommend a safety distance of at least 1-metre especially for sensitive equipment. RF mobile communications equipment can affect medical electrical equipment. Medical electrical equipment needs special precautions regarding EMC and needs to be installed according to the EMC information provided.

Charging:

- It is not allowed that the battery pack voltage is out of the specification.
- It is not allowed that the charge current is out of the specification.
- It is not allowed that the battery pack temperature is out of specification.
- It is not allowed that the battery pack cannot operate suddenly although the battery pack voltage, charge current and temperature is within the specification.

Discharging:

- It is not allowed that the battery pack voltage is out of the specification.
- It is not allowed that the charge current is out of the specification.
- It is not allowed that the battery pack temperature is out of specification.
- It is not allowed that the battery pack cannot operate suddenly although the battery pack voltage, charge current and temperature is within the specification.



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HY-LINE AG

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HY-LINE AG is a specialist in batteries and systems. In addition to standard batteries and charging and maintenance systems, the focus is on the development and design of custom-specific batteries and systems.

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